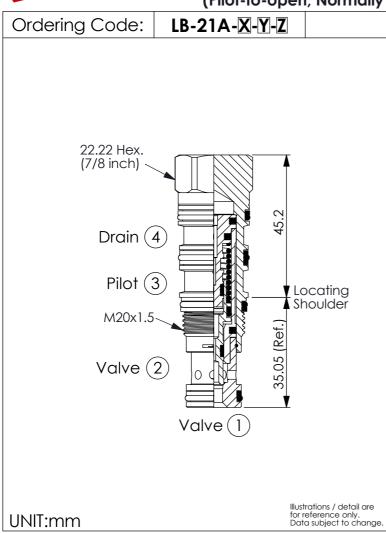
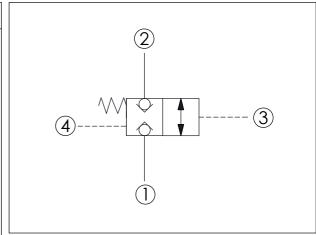
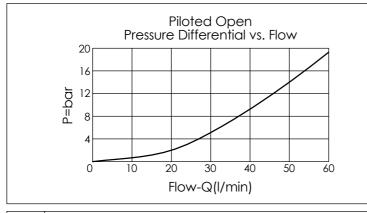


LOGIC ELEMENT VALVE (Pilot-to-open, Normally closed, balanced poppet, logic element)





TECHNICAL DATA				
Max. Operating pressure: 350 bar				
Rated flow:	60	I/min		
Cavity-Tooling:	21A-4			
Installation torqu	ue: 40 - 50	Nm		
Weight:	0.157 (Z =N)	kg		



X	OPERATION	
4\$	Pilot-to-open	+\$ 0.00
· Ma	ximum Leakaae Approximatelv	

- (0.7 cc/min./350 bar)
- · All ports will accept 350 bar.

V	SPRINGS			
Recommendation of Minimum Pilot Pressure Required to Shift Valve (Port 3)		t (3)		
28	28 bar			
 We suggest that using above 28 bar pilot pressure at Port (3) when Port (1) and Port (2) are 350 bar. In order to ensure shifting quickly for every kinds of pressure and flow. When the pilot pressure at port (3) is higher than 14 bar, the valve will open. When the pilot pressure at port (3) is below 11 bar, the valve will close. 				
10	10 bar			
We suggest that using above 10 bar pilot pressure at Port (3) when Port (1) and Port (2) are 350 bar. In order to ensure shifting quickly for every kinds of pressure and flow. When the pilot pressure at port (3) is higher than 6 bar, the valve will open. When the pilot pressure at port (3) is below 3 bar, the valve will close.				

Z	OPTIONS	
N	Shift Pressure Non-adjustable	
NP	Shift Pressure Non-adjustable With stainless steel external metal components (Buna-N Seal)	

B.706.201.E

 If you have any question about using condition of shifting pressure and circuit, please feel free to consult with our sales dept. Rev.240902