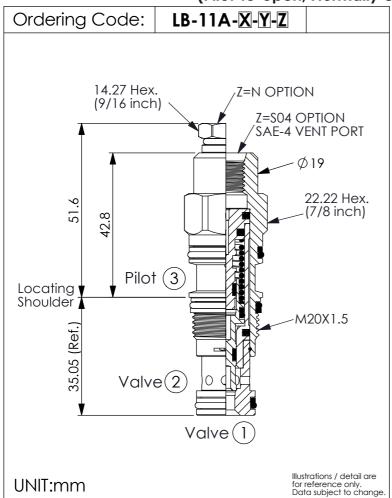
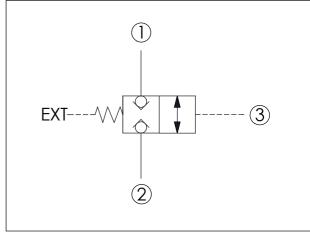


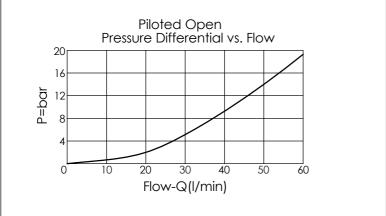
## LOGIC ELEMENT VALVE

(Pilot-to-open, Normally closed, balanced poppet, logic element)





TECHNIC	CAL DATA	
Max. Operating pressure: 350 bar		
Rated flow:	60	l/min
Cavity-Tooling:	11A-3	
Installation torque	e: 40 - 50	Nm
Weight:	0.14 ( <b>Z</b> =N) 0.13 ( <b>Z</b> =S04	kg 1)



X	OPERATION	
3\$	Pilot-to-open	

- Maximum Leakage Approximately (0.7 cc/min./70 bar)
- · All ports will accept 350 bar.
- Approximately 1 drop (0.07 cc) of fluid will pass from the pilot area to the vented spring chamber every 4000 cycles.

Y	SPRINGS			
	Recommendation of Minimum Pilot Pressure Required to Shift Valve (Port	3)		
28	28 bar			
We suggest that using above 28 bar pilot pressure at Port (3) when Port (1) and Port (2) are 350 bar. In order to ensure shifting quickly for every kinds of pressure and flow. When the pilot pressure at port (3) is higher than 14 bar, the valve will open. When the pilot pressure at port (3) is below 10 bar, the valve will close.				
10	10 bar			
We suggest that using above 10 bar pilot pressure at Port (3) when Port (1) and Port (2) are 350 bar. In order to ensure shifting quickly for every kinds of pressure and flow. When the pilot pressure at port (3) is higher than 5 bar, the valve will open. When the pilot pressure at port (3) is below 4 bar, the valve will close.				
<ul> <li>If you h</li> </ul>	<ul> <li>If you have any question about using condition of shifting pressure and circuit,</li> </ul>			

Z	OPTIONS
N	Vented, Atmospherically Referenced
<b>S04</b>	External SAE-4 Port (7/16"-20UNF-2B)

B.706.211.E

If you have any question about using condition of shifting pressure and circuit, please feel free to consult with our sales dept.

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