



X	CAVITY-THREADS
162A	M16x1.5
8A	M16x1.5
10A	M20x1.5
13A	M20x1.5
3A	1.00"-14UNS-2B
5A	1.00"-14UNS-2B
16A	M36x2.0
18A	M48x2.0
Y	PORTS
2H	2 Holes

Z	OPERATIONS									
00	All Ports Blocked	162A	8A	10A	13A	3A	5A	16A	18A	
12	Ports ① and ② Open Other Ports Blocked	162A	8A	10A	13A	3A	5A	16A	18A	
1G02	PORT ① TO EXTERNAL PORT G 1/4"		8A							